The Vibrations Study of DAMMAR Based Composite Bars Reinforced with Natural Fibers by Using a New Euler - Bernoulli Theory

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In the paper it is presented a new Euler – Bernoulli theory based on an assymetrical distribution of strains towards the median plane, the area subjected to compression has a transversal stretching, while the area subjected to tensile has a transversal contraction. This theory takes into account the transversal contraction factors and consequently the eigenpulsations of bars vibrations with rectangular section depend on the ratio between the bars width and thickness. This theory is experimentally verified for Dammar based composite bars reinforced with cotton, flax, silk and hemp fibers. For the considered bars, we have experimentally determined the eigen frequencies and the damping factor values.

Keywords: composite bar, bar eigenpulsations, Euler-Bernoulli theory

The composite bars vibrations can be analyzed through many theories which especially differ by including or neglecting the angular deformations effects, respectively the rotation inertia. The composite bars vibrations elementary study relies on Euler – Bernoulli hypothesis in which a straight line normal on the median plane before deformation, remains straight and normal on the median surface during deformation. Another theory called also the First – order Shear Deformation Theory (FSDT) has been developed in [1] and detailed in [2]. This theory relies on a linear distribution of the shear stresses and it requests a correction factor. In this theory, a line normal on the median plane before deformation, remains straight without keeping, during the deformation, the perpendicularity on the median plane. In the case of bars vibration, this theory was firstly used by Timoshenko [3].

The exact theories of anisotropic plates and bars rely on a non-linear distribution of shear stresses along the thickness because of some longitudinal deformations that nonlinear vary of the bar thickness. The functions that give the longitudinal deformations on the bars thickness are presented in [4-10]. Shear theories based on trigonometrical expansions which fulfill the bar surfaces conditions are presented in [11-13]. The way in which the non-uniformities and the reinforcement random distribution influence the mechanical behaviour of composite materials is presented in [14-15]. All these theories do not take into account deformations on the bars width and that is why it is considered that this parameter does not influence the eigenfrequencies of the bars vibrations. A theory that takes into account the bars deformation on the width and which presents the influence over the vibration eigenmodes is presented in [16].

In the last years, the interest of using natural fibers and resins for creating composite materials has increased. The usage of natural fibers as reinforcement has many advantages, such as: relatively low cost, abundance in nature, low weight, less damages to manufacturing equipments, good surface finishing for molded products (compared to the composites glass fiber based), good relative mechanical properties. Various articles [17-24] present the properties of natural fibers and resins. From the vegetable resins, the most used are Sandarac, Copal and Dammar, from the fossils resins the amber can be remembered and the Shellac, from the animal ones. In [25] the mechanical behaviour of some composite materials that have a Dammar based resin is studied. As reinforcing materials, there were used flax, silk, cotton and hemp fibers. There were determined the main mechanical characteristics for the used resin but also for the composite materials obtained by reinforcing this resin with the told fibers. In [16], the bars vibrations with rectangular section made from these materials having one of two exterior layers reinforced with glass fibers are studied. The possibilities of these materials usage combined with intelligent ones are presented in [26].

Theoretical background

A bar with constant rectangular shape section is considered with 2b width and 2h thickness (fig. 1).

![fig. 1](image)

A reference system is attached to this bar, in this way:
- the x axis represents the longitudinal symmetry axis of the bar;
- the y axis is focused on the bar thickness;
- the z axis is focused on the width direction (fig. 1).

During the vibrations, the bar points will have displacements along all three axes:
- displacement along the x axis:
  \[ w_x = w_x(x, y, z, t) \]  \hspace{1cm} (1)
- displacement along the y axis:
  \[ w_y = w_y(x, y, z, t) \]  \hspace{1cm} (2)
- displacement along the z axis:

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If only the transversal vibrations are taken into account, neglecting the longitudinal and torque ones, the functions which characterizes the displacements over the three axes must fulfill the next conditions:

- the $w_z$ displacement must be an even function in the $z$ variable and uneven in $y$,
- the $w_y$ displacement must be an even function in both $z$ and $y$ variables,
- the $w_x$ displacement must be an uneven function in both $z$ and $y$ variables.

In order to fulfill these conditions, the next state of displacements is considered:

$w_x = u_x(x; y; z; t)$,
$w_y = u_y(x; y; z; t) + z^2 v_x(x; y; z; t)$,
$w_z = z \theta(x; y; z; t) + \frac{z^3}{b^2} \phi(x; y; z; t)$. (4)

The parts of deformations tensor are:

$\varepsilon_{xx} = \frac{\partial u_x}{\partial x} + \frac{1}{2} \left( \frac{\partial v_x}{\partial x} + \frac{\partial \phi}{\partial x} \right)$,
$\varepsilon_{yy} = \frac{\partial u_y}{\partial y} + \frac{1}{2} \left( \frac{\partial v_y}{\partial y} + \frac{\partial \phi}{\partial y} \right)$,
$\varepsilon_{zz} = \theta + 3 \frac{z^2}{b^2} \phi$,
$\gamma_{xy} = \frac{\partial u_x}{\partial y} + \frac{\partial u_y}{\partial x} + \frac{1}{2} \left( \frac{\partial v_x}{\partial y} + \frac{\partial v_y}{\partial x} \right)$.

The functions that characterize the bar deformations are considered to have the next form:

$u_x = w(x; t) h(y) + w''(x; t) a(y)$,
$u_y = w(x; t) h(y) + w''(x; t) b(y)$,
$\theta = w(x; t) f(y) + w''(x; t) p(y)$,
$\phi = w(x; t) g(y) + w''(x; t) q(y)$. (9)

By considering that the bar materials has a liner-elastical behaviour, the stress tensor parts, calculated with Hooke relations are:

$\sigma_{xx} = E_x \varepsilon_{xx} + G_{xy} \gamma_{xy}$,
$\sigma_{yy} = E_y \varepsilon_{yy} + G_{xy} \gamma_{xy}$,
$\sigma_{zz} = E_z \varepsilon_{zz} + G_{zx} \gamma_{xy}$,
$\tau_{xy} = G_{xy} \gamma_{xy}$,
$\tau_{xz} = G_{xz} \gamma_{xy}$.

By considering that on the exterior bar surface no forces act, the normal and shear stresses on these surfaces are zero. So, for $z = \pm b$ and $y = \pm h$, we have:

$\sigma_{xz}(x, y; \pm b, z; t) = 0$,
$\sigma_{yz}(x, y; \pm b, z; t) = 0$,
$\sigma_{zz}(x, y; \pm b, z; t) = 0$. (7)

The functions that characterize the bar deformations are considered to have the next form:

$u_x = w(x; t) h(y) + w''(x; t) a(y)$,
$u_y = w(x; t) h(y) + w''(x; t) b(y)$,
$\theta = w(x; t) f(y) + w''(x; t) p(y)$,
$\phi = w(x; t) g(y) + w''(x; t) q(y)$. (9)

If the conditions are inserted:

$v(0) = 1$,
$b(0) = 0$,
then $w(x; t)$ is the transversal displacement of the bar medium fiber (for $y = 0$ and $z = 0$). We have marked with $w'(x; t)$ the derivative in relation with $x$ variable of $w(x; t)$ function.

Function $u(y), a(y), f(y), g(y), p(y)$, and $q(y)$ are uneven in $y$ variable, and the functions $v(y)$ and $b(y)$ are even in $y$ variable.

For the inertia force on the bar length to be proportional with $w(x; t)$, and the bending moment to be proportional with $w''(x; t)$ the next condition must be fulfilled:

$E_x \left[ d(y) - \frac{b^2}{2} \left( p(y) + q''(y) \right) \right] = 0$. (14)
For the displacement along the x axis, for the bar lower and higher surfaces, to coincide with the one from the Euler-Bernoulli theory, the condition is added:

$$u(h) = -\frac{h}{b}$$  \hfill (29)

The previous functions are considered with the next form:

$$g(y) = \sum_{i=1}^{N} \frac{E_{zz}h_{i}}{h} \cdot y^{2i-1},$$

$$f(y) = \sum_{i=1}^{N} \frac{E_{zz}h_{i}}{h} \cdot y^{2i-1},$$

$$p(y) = \sum_{i=1}^{N} \frac{P_{zz}h_{i}}{h} \cdot y^{2i-1},$$

$$q(y) = \sum_{i=1}^{N} \frac{2E_{zz}h_{i}}{h} \cdot y^{2i-1},$$

$$\nu(y) = 1 + \sum_{i=1}^{N} \frac{3E_{zz}h_{i}}{h} \cdot y^{2i-1},$$

$$b(y) = \sum_{i=1}^{N} \frac{2E_{zz}h_{i}}{h} \cdot y^{2i-1}.$$

If $E_{zz} = 0$ is considered, the functions values on the superior bar surface are:

$$g(h) = \frac{3h}{b^2} \cdot \frac{E_{zz}}{E_{yy}} \cdot \frac{E_{zz}E_{yy}}{E_{xx}E_{yy} + 2E_{xx}E_{yy}},$$

$$b'(h) = \left( -\frac{E_{yy}}{E_{yy}} \cdot \frac{b^2}{3} \cdot g(h) - \frac{h}{b} \right),$$

$$g(h) = \frac{b^2}{3} \cdot \frac{E_{yy}}{E_{yy}} \cdot g(h),$$

$$p(h) = -q(h),$$

$$f(h) = -3g(h),$$

$$\nu(h) = 1 + \frac{3E_{yy}h}{2E_{yy}} \cdot g(h),$$

$$b(h) = \frac{3E_{yy}h}{2E_{yy}} \cdot g(h).$$  \hfill (31)

For the $b(y)$ function the $b'(h)$ was given, because $b(h)=0$.

By keeping the first four terms from the relation (42) sums, the next factors are obtained:

- for $b(y)$ function:

$$b_1 = \frac{9}{8} b'(h),$$

$$b_2 = -5b'(h),$$

$$b_3 = \frac{49}{8} b'(h),$$

$$b_4 = -\frac{9}{4} b'(h).$$  \hfill (32)

$$q_1 = \frac{9}{8} \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h),$$

$$q_2 = \frac{10}{8} \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h),$$

$$q_3 = -\frac{147}{8} \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h),$$

$$q_4 = \frac{9}{8} \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h).$$

- for $p(y)$ function:

$$p_1 = \frac{9}{8} \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h),$$

$$p_2 = -10 \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h),$$

$$p_3 = \frac{147}{8} \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h),$$

$$p_4 = -9 \cdot \frac{E_{zz}}{E_{yy}} \cdot b'(h).$$  \hfill (34)

- for $\nu(y)$ function:

$$v_1 = \left[ \frac{45 E_{zz}}{16 E_{yy}} + \frac{105 b^2}{4 h^2} \right] g(h),$$

$$v_2 = \left[ \frac{105 E_{zz}}{16 E_{yy}} + \frac{525 b^2}{4 h^2} \right] g(h),$$

$$v_3 = \left[ \frac{63 E_{zz}}{16 E_{yy}} + \frac{735 b^2}{4 h^2} \right] g(h),$$

$$v_4 = -\frac{315}{4} \cdot \frac{b^2}{h^2} g(h).$$

- for $g(y)$ function:

$$g_1 = \left[ -\frac{1575}{16} \cdot \frac{b^2}{h^2} E_{zz} + \frac{3 b^2 E_{yy}}{16} \cdot \frac{105}{16} \right] g(h),$$

$$g_2 = \left[ -\frac{8190}{16} \cdot \frac{b^2}{h^2} E_{zz} + \frac{15 b^2 E_{yy}}{16} \cdot \frac{385}{16} \right] g(h),$$

$$g_3 = \left[ -\frac{11655}{16} \cdot \frac{b^2}{h^2} E_{zz} + \frac{21 b^2 E_{yy}}{16} \cdot \frac{399}{16} \right] g(h),$$

$$g_4 = \left[ -\frac{5040}{16} \cdot \frac{b^2}{h^2} E_{zz} + \frac{9 b^2 E_{yy}}{16} \cdot \frac{135}{16} \right] g(h).$$  \hfill (36)

- for $f(y)$ function:

$$f_1 = \left[ -\frac{1575}{16} \cdot \frac{b^2}{h^2} E_{zz} - \frac{9 b^2 E_{yy}}{16} + \frac{315}{16} \right] g(h),$$

$$f_2 = \left[ -\frac{8190}{16} \cdot \frac{b^2}{h^2} E_{zz} + \frac{45 b^2 E_{yy}}{16} \cdot \frac{1155}{16} \right] g(h),$$

$$f_3 = \left[ -\frac{11655}{16} \cdot \frac{b^2}{h^2} E_{zz} + \frac{63 b^2 E_{yy}}{16} \cdot \frac{1197}{16} \right] g(h).$$  \hfill (37)
For \( u(y) \) function, the next function is considered:
\[
\frac{u_1}{h} y + \frac{u_3}{h^3} y^3.
\]
where:
\[
\begin{align*}
\frac{u_1}{h} &= \frac{1}{2} \left( y(h) - 3 \right), \\
\frac{u_1}{h} &= \frac{1}{2} \left( y(h) - 1 \right).
\end{align*}
\]
Because \( p(y) + q(y) = 0 \) then also the \( a(y) \) function is zero.

In the Euler-Bernoulli theory case, the transversal vibrations equation is:
\[
\int y_v(x,t) \rho \, dS + \frac{\partial^2 M}{\partial x^2} = p_v,
\]
where:
\[
\begin{align*}
\rho & \quad \text{is the bar material density;} \\
p_v & \quad \text{is the exterior loading which acts on the bar length unit;} \\
M & \quad \text{is the bending moment and it is determined with the relation}
\end{align*}
\]
\[
M = -\int y \sigma_{xx} \, dS.
\]
It is obtained
\[
M = \langle EI \rangle w''(x,t),
\]
where:
\[
\langle EI \rangle = \frac{4bh^3}{3} \left[ 1 - \frac{9}{80} \frac{E_y E_z}{E_x E_z} \left( \frac{E_y}{E_x} + 2 \frac{E_z}{E_x} \right) \right] E_x.
\]
Also
\[
\int y_v(x,t) \rho \, dS = \langle \rho A \rangle w(x,t),
\]
where:
\[
\langle \rho A \rangle = 4 \rho b h_i \left[ 1 + \frac{E_y}{E_x} \frac{E_z}{E_y} \left( 1 + \frac{9h^2}{160} \frac{E_z}{E_x} \right) \right].
\]
If the transversal contraction factors are zero, there results:
\[
\langle EI \rangle = \frac{4bh^3}{3} E_x,
\]
\[
\langle \rho A \rangle = 4 \rho bh_i.
\]
Like in the classical Euler-Bernoulli theory.
With \( \langle EI \rangle \) and \( \langle \rho A \rangle \) previously inserted, the transversal vibrations equation has the form:
\[
\langle \rho A \rangle w''(x,t) + \langle EI \rangle w'''(x,t) = p_v,
\]
which is identical with the classical equation Euler-Bernoulli for the bars transversal vibrations study. In the cause of damping presence, an extra term appears, which depends on the damping type [27], and the free vibrations have the form:
\[
w(x,t) = \sum_{n} W_n(x) e^{-\omega_n t} \sin(\omega_n t + \phi_n),
\]
in which \( \omega_n \) is the damping factor for the \( n \) vibration mode, and \( W_n(x) \) are the eigenfunctions. These depend on the bar supporting conditions.

The eigenpulsations series is given by the relation:
\[
\omega_n = \frac{E_x^2}{\rho A} \left( \frac{\langle EI \rangle}{\langle \rho A \rangle} \right)^{\frac{1}{2}},
\]
in which \( \beta_n \) depend on the bar end conditions. By taking into account the transversal contraction factors shows that the eigenpulsations have smaller values than if these were neglected. Becuse, for a given value of the bar thickness, at the length increase, the \( \langle EI \rangle \) term increased and \( \langle \rho A \rangle \) term decreases and there results an increase of the eigenpulsations with the bar width increase.

Experimental part

We have made samples that are natural resin Dammar based. The composite materials based on this resin have a very long hardening time. To remove this shortcoming, we have used a small ratio of synthetic resin. More precisely, we have used 75% Dammar and 25% epoxy resin. The samples sets have densities between . The elastic and strength properties of this resin are given in [25]. From this resin type we have made for sets of composite materials by reinforcing them with flax, cotton, silk and hemp. We have made samples from this combined resin which was reinforced with:
- a mixed fabric from 40% cotton and 60% flax, with the specific mass of 240 g/m². We have used 12 layers, the obtained composite has the resin masic ratio of 0.52 and 1.21 g/cm³ density;
- a mixed fabric from 60% silk and 40% cotton, with the specific mass of 162 g/m². We have used 20 layers, the obtained composite has the resin masic ratio of 0.51 and 1.16 g/cm³ density;
- cotton fabric, with the specific mass of 126 g/m². We have used 24 layers, the obtained composite has the resin masic ratio of 0.50 and 1.18 g/cm³ density;
- hemp fabric, with the specific mass of 353 g/m². We have used 6 layers, the obtained composite has the resin masic ratio of 0.62 and 1.10 g/cm³ density.

The elastic and strength properties for these materials can be found in [25]. We have experimentally determined the damping factor for these samples sets. The studied samples had the length of 200 mm and widths of 10 mm, 15 mm and 20 mm and were clamped at one end, and the vibration measurement was made at the free end. The free length for each studied bar was 100, 120, 140, 160 and 180 mm.

The used measuring apparatus was:
- accelerometer with the 0.04 pC/ms⁻² sensitivity;
- data acquisition system SPIDER 8;
- signal conditioner NEXUS 2692-A-014 connected to the SPIDER 8 system.

The data acquisition set was made with the CATMAN EASY software, and the frequency measuring field was between 0 - 2.400 Hz from SPIDER 8.

In the figure 2, the experimental recording of the vibration for the sample reinforced with hemp, having the width of 20 mm and the free length of 180 mm. There is chosen this recording because it is the one where it was obtained the highest vibration frequency.

In the figure 3 there is presented the way of determining the damping factor from the recording presented in figure 2. The damping factor per unit was determined by using the same method from [16].

In the tables 1-4 the damping factor and eigenfrequency values are given, measured experimentally, for the four sample sets.
Fig. 2 Experimental recording of the vibration for the sample reinforced with hemp, 20 mm width and 100 mm free length.

Fig. 3 Determining the damping factor for the sample reinforced with hemp, 20 mm width and 100 mm free length.

| TABLE 1 |
|------------------|------------------|------------------|
| Width           | Damping factor [s⁻¹] | Frequency [Hz] | Damping factor [s⁻¹] | Frequency [Hz] | Damping factor [s⁻¹] | Frequency [Hz] |
| 100 mm          | 23.99             | 81.35           | 21.24             | 91.25           | 21.16             | 96.38           |
| 120 mm          | 15.76             | 58.25           | 16.99             | 63.04           | 17.98             | 70.37           |
| 140 mm          | 12.33             | 43.02           | 13.89             | 51.28           | 13.77             | 54.05           |
| 160 mm          | 9.54              | 34.04           | 9.74              | 40.61           | 11.28             | 41.73           |
| 180 mm          | 7.57              | 28.80           | 8.88              | 31.29           | 9.39              | 34.08           |

| TABLE 2 |
|------------------|------------------|------------------|
| Width           | Damping factor [s⁻¹] | Frequency [Hz] | Damping factor [s⁻¹] | Frequency [Hz] | Damping factor [s⁻¹] | Frequency [Hz] |
| 100 mm          | 25.43             | 112.15          | 30.33             | 118.81          | 34.19             | 122.45          |
| 120 mm          | 18.87             | 81.63           | 22.83             | 87.59           | 26.06             | 89.55           |
| 140 mm          | 14.79             | 61.38           | 17.60             | 67.79           | 21.94             | 70.18           |
| 160 mm          | 10.55             | 46.87           | 13.19             | 50.20           | 13.61             | 53.81           |
| 180 mm          | 8.77              | 38.09           | 9.98              | 40.13           | 11.87             | 42.40           |

| TABLE 3 |
|------------------|------------------|------------------|
| Width           | Damping factor [s⁻¹] | Frequency [Hz] | Damping factor [s⁻¹] | Frequency [Hz] | Damping factor [s⁻¹] | Frequency [Hz] |
| 100 mm          | 31.31             | 77.41           | 27.96             | 87.59           | 27.37             | 90.56           |
| 120 mm          | 22.50             | 55.81           | 24.35             | 63.49           | 23.78             | 65.22           |
| 140 mm          | 17.25             | 44.11           | 20.61             | 47.81           | 19.48             | 49.58           |
| 160 mm          | 13.61             | 33.70           | 16.18             | 37.04           | 16.59             | 38.21           |
| 180 mm          | 10.31             | 27.33           | 11.26             | 29.02           | 13.71             | 31.33           |
Conclusions

In the case of classical models, Euler-Bernoulli and Timoshenko, used for the bars vibrations study, the influence of the transversal contraction factors is not taken into account. That is why, in the case of bars with rectangular section the displacements of the bar points do not depend on its width. Also, all the points from a section have the same transversal displacement, and the longitudinal displacement is symmetrical toward the median plane. Thereupon, the vibration parameters are not influenced by the bar width.

The presented theory is based on an assymetric distribution of strains toward the medium plane, the area loaded to compression has a transversal expansion, and the area tensile loaded is straiten. Thereupon, the points from a bar section will not have the same transversal displacement. The results an increase of the eigenpulsations with the bar width increase. This increase was experimentally verified at four composite bars with natural resin Dammar based matrix, reinforced with fibers made of cotton, flax, silk and hemp.

For the bars reinforced with flax, the frequency mean increase was of 14% for the bar with 15 mm width and 18% for the bar with 20 mm width. For the bars reinforced with cotton, the frequency mean increase was of 8% for the bar with 15 mm width and of 12% for the bar with 20 mm width. For the bars reinforced with silk, the frequency mean increase was of 10% for the bar with 15 mm width and of 15% for the bar with 20 mm width. For the bars reinforced with hemp, the frequency mean increase was of 11% for the bar with 15 mm width and of 17% for the bar with 20 mm width.

A conclusion regarding the influence of the bar width over the damping properties cannot be extracted. So, in the case of samples reinforced with cotton, a slightly increase of the damping factor depending on the bar length was observed, but for the bars reinforced with hemp the phenomenon was opposite, the damping factor decreases with the bar width. Moreover, at the samples reinforced with silk, at the bar with 100 mm free length, the damping factor decreases with the bar width, while at the bars with the free length of 180 mm, the damping factor increased with the bar width. At the bars reinforced with flax, the phenomenon was opposite.

References


Table 4

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<tr>
<th>Width</th>
<th>Damping factor [s⁻¹]</th>
<th>Frequency [Hz]</th>
<th>Damping factor [s⁻¹]</th>
<th>Frequency [Hz]</th>
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